



# SERVICE BULLETIN

from: TRIO-KENWOOD COMMUNICATIONS, INC.

TR-2400

#819

**SUBJECT:** TR-2400 VOLUME CONTROL REPLACEMENT

**DATE** 3/20/80

When replacing the volume control in a TR-2400, certain precautions should be observed to insure against inducing new problems to either the control or the radio.

When installing a replacement volume control R05-2409-05, solder the leads to the potentiometer sparingly, to prevent flux or solder from running down the tabs and into the joint between the tab and the deposited resistance material. If this precaution is not observed, future failure of the new control is possible.

Secondly, when reassembling the radio, tape insulate the PCB ground path directly adjacent to the power switch tabs on the volume control. This will prevent accidental shorting of the battery to ground, and loss of the B-RF choke L 101.

NOTE: Reference page 2, Service Bulletin #808, issued 2/12/80 for a picture of the PCB/Vol control insulation.

JEB/yn