### SERVICE BULLETIN

#### **AMATEUR RADIO**

SUBJECT
TS-930S CW VBT
7-15-83

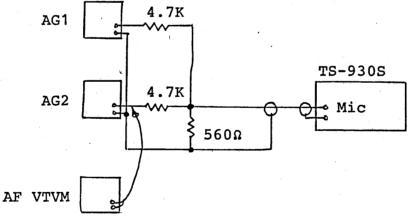
This procedure will allow a simplified alignment method for the TS-930S CW VBT section, when a VBT-1 jig is not available.

#### TEST EQUIPMENT REQUIRED

Oscilloscope Audio signal generator (2) AF VTVM

#### **PROCEDURE**

- 1. Preset the TS-930S controls as follows:
  - 1) MODE: .....LSB
  - 2) Disconnect the DRV connector from the Signal Unit.
  - 3) Confirm that CAR2 frequency is the same when switched from transmit to receive. If it does not stay constant adjust VR23.
- 2. Connect the oscilloscope probe to R176 in the Signal Unit.
- 3. Connect the two Audio Generators as shown in the figure below. Set AG1 to 300 Hz and AG2 to 2.9 KHz.



- 4. Ensure that the output level of AG1 and AG2 are equal by using the AF VTVM.
- 5. Connect the cathode of D133 to that of D132 in the Signal Unit using a 0.01µF capacitor.
- 6. Clip the lead of D124 and place the STBY switch to SEND.
- 7. Adjust TC4 (CAR1 8.8315 MHz for USB) so that a complete tone waveform is observed, as shown in figure 2. Return to REC, and resolder D124.

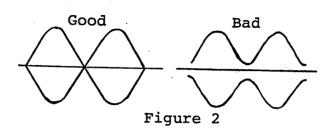
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8. Remove the  $0.01\mu F$  capacitor installed in step 5.

9. Set STBY to SEND and adjust TC3 (CAR2 8.375MHz) so that a complete two tone signal is displayed, as in Fig. 2.

10. Return to REC, and reconnect the DRV connector. This completes the simplified alignment procedure.

CLM/clm